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ROADMASTER, Inc. 6110 NE 127th Ave. Vancouver, WA 98682 800-669-9690 Fax: 360-735-9300 www.roadmasterinc.com

Sterling All-Terrain replacement collar

only for Sterling All-Terrain tow bars
with serial numbers above 14,500
part number 910661

Installation Instructions

All specifications are subject to change without notice

WARNING

Read the instructions before installing the replacement collar. Failure to understand how to install the collar could result in property damage, serious personal injury or even death.



Kit components

- Sterling tow bar collar
- Nylock nut
- (1) 1/2 x 2 shoulder bolt
- (2) 1/2" acetyl washers
- (1) 3/8" flat metal washer

Required tools

- 9/16" socket wrench
- 1/4" Allen wrench

Instructions

1. Verify that the tow bar serial number is 14,500 or above. The serial number is located on a label on the inside of the driver's side tow bar arm.

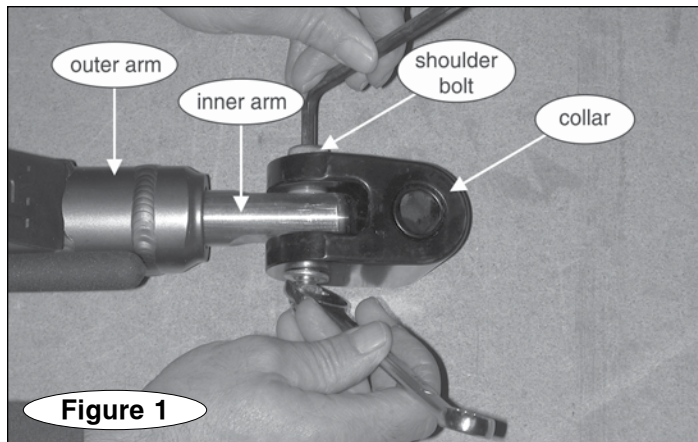
The serial number MUST BE 14,500 or higher or the replacement collar WILL NOT FIT.

2. With the 1/4" Allen wrench and the 9/16" socket wrench, remove the shoulder bolt connecting the original collar to the inner arm (Figure 1). Discard the acetyl washers, the flat metal washer, the collar and the Nylock nut.

WARNING

Discard the original Nylock nut. It will not hold the shoulder bolt in place if it is reattached. The collar, and the tow bar arm with it, will detach from the towed vehicle, causing the towed vehicle to separate or to be held by only one tow bar arm.

3. Insert the shoulder bolt and one of the acetyl washers



through the replacement collar, as shown in Figure 2.

4. Align the second acetyl washer to the hole on the other side of the replacement collar and push the shoulder bolt through.

5. Be certain that the head of the shoulder bolt is flush to

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IMPORTANT NOTICE!

Safety Definitions

These instructions contain information that is very important to know and understand. This information is provided for safety and to prevent equipment problems. To help recognize this information, observe the following symbols:

WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, could result in property damage, serious personal injury or even death.

CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, may result in property damage, or minor or moderate personal injury.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

NOTE

Refers to important information and is placed in italic type. It is recommended that you take special notice of these items.

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the replacement collar.

Insert the flat metal washer on the outside of the collar (Figure 3), against the replacement Nylock nut, and tighten the Nylock nut to secure the replacement collar in place.

Note: over-tightening the Nylock nut will bind the collar and prevent it from pivoting properly. When it is tightened correctly, the collar should pivot easily.

6. The installation is complete. If necessary, repeat for the second replacement collar.

