



BASEPLATE KIT INSTALLATION INSTRUCTIONS

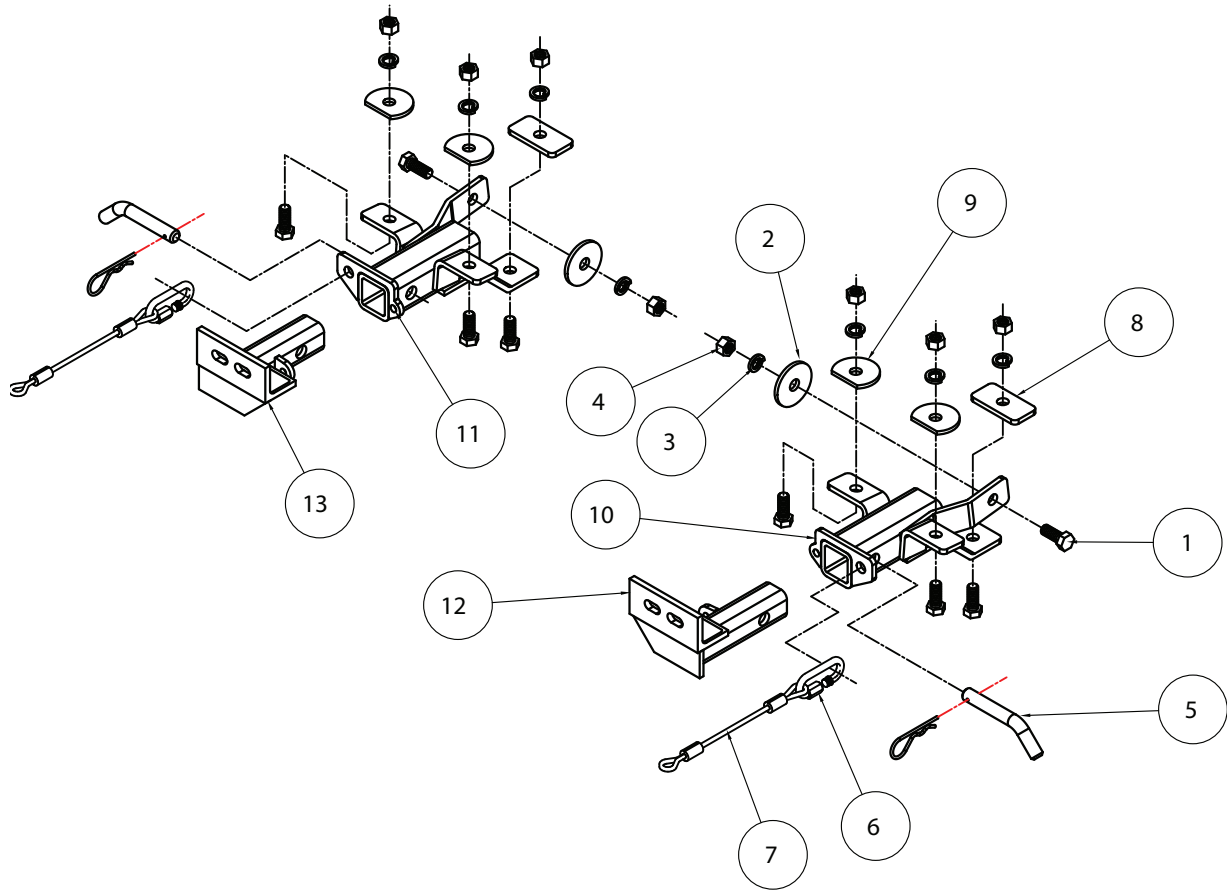
KIT# 1430-1

07/15/10
KS

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Special tools needed:

Cut-off wheel



Item	Qty	Name	Part No.
1.....	8	1/2" x 1 1/4" BOLT.....	350094-00
2.....	2	1/2" PLATE WASHER.....	A-003086
3.....	8	1/2" LOCK WASHER.....	350309-00
4.....	8	1/2" HEX NUT.....	350258-00
5.....	2	5/8" DRAW PIN W/ CLIP.....	357035-00
6.....	2	QUICK LINK.....	200008-00
7.....	2	8" SAFETY CABLE.....	500646-08
8.....	2	1/4" x 1 1/2" x 3" BACKING PLATE W/ 9/16" HOLE.....	A-000185
9.....	4	1/2" CLIPPED PLATE WASHER.....	A-002687
10.....	1	DRIVER SIDE RECEIVER.....	C-001554
11.....	1	PASSENGER SIDE RECEIVER.....	C-001555
12.....	1	DRIVER SIDE ARM.....	C-001556
13.....	1	PASSENGER SIDE ARM.....	C-001557



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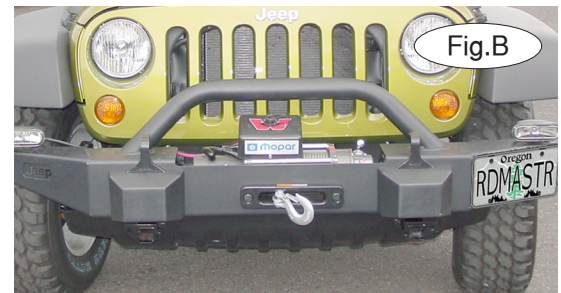
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This is one of our XL series brackets, which allows the visible front portion of the bracket to be easily removed from the front of the vehicle (Fig.A and Fig.B). The bracket kit consists of a passenger and driver side main receiver brace, two removable front bracket arms and a hardware pack. The main receiver braces mount to the bumper and the removable front brackets install in the main receiver braces.

Before starting the installation, lay out the kit components in order, as they will be used. This will give you a visual idea of how the components work, and will also confirm that everything is present and accounted for.



IMPORTANT: All baseplates **must** be assembled with all the bolts left loose for final adjustment and positioning (before tightening) unless otherwise instructed. All bolts **must** be torqued for proper strength. If more than one bolt is used per fastening point, the diagram may only show one. Use flat washers over all slotted holes and lock washers on all fasteners.

WARNING

Failure to heed these warnings or follow the installation instructions may result in a voided warranty, loss of towed vehicle, personal injury or death.

- Do not weld or modify this baseplate or its components. Welding or modification will void the warranty.
- Do not use this document as a basis to design/fabricate a baseplate, as it may not show all parts or structural components.
- We strongly recommend professional installation.
- If the towed vehicle has been in an accident, it must be properly repaired before attaching the baseplate. Do not install the baseplate if any structural frame damage is found.
- The installer must use all bolts and parts supplied. If running changes were made by the vehicle manufacturer after this kit was designed, some bolts or other fasteners may no longer be the correct size. It is the installer's responsibility to verify this kit is securely fastened to the vehicle.
- Use Loctite® Red on all bolts used to secure this baseplate. Torque all bolts to the specifications found at the end of these instructions. Do not over-torque the bolts or failure may occur.
- The installer must inspect the baseplate to ensure adequate clearance, particularly around hoses, air conditioner lines, radiators, etc. or non-warranty failure may result.
- Roadmaster manufactures many styles of baseplates. If your baseplate has removable arms, they must be removed before driving the vehicle, unless the arms can be pinned or padlocked in place. If not secured, the arms could vibrate out.
- Some motorhome chassis have such a tight turning radius that you can damage your motorhome, towed vehicle, tow bar or baseplate while turning sharply. Before getting on the road, test your turning radius in an empty parking lot. Turning too sharply could result in non-warranty damage to your towing system, motorhome and/or towed vehicle.
- Do not back up with the towed vehicle attached or non-warranty damage will occur to your towing system or vehicles.
- The safety cables must connect the towing vehicle to the towed vehicle frame to frame, with the cables crossed, with enough slack for sharp turns. See cable instructions for proper routing. Failure to do so will result in non-warranty damage and/or the loss of the towed vehicle.
- This kit is designed for use with ROADMASTER tow bars and ROADMASTER adapters only. Using this kit with other brands, without an approved ROADMASTER adapter, may result in non-warranty damage or injury.
- Receiver extensions and out-of-level towing situations of 3 inches or more. This can cause the system to swing much higher and lower, causing excessive strain on the tow bar, baseplate and frame. That can cause the towing system to fail, causing property damage, personal injury or even death. If you must use a receiver extension or drop hitch to tow, it will reduce your receiver's weight capacity by 1/3 to avoid damaging your system. Never use more than one extension and/or drop hitch, as this will void your warranty.
- Every 3,000 miles, the owner must inspect all mounting points for cracks or fatigue, and check the fasteners for proper torque, according to the bolt torque requirements chart on the last page of these instructions.
- The owner must follow the vehicle manufacturer's instructions to prepare the vehicle for towing. Failure to do so may cause severe damage to the vehicle.
- This baseplate is only warranted for the original installation. Installing a used baseplate on another vehicle is not recommended and will void the warranty.

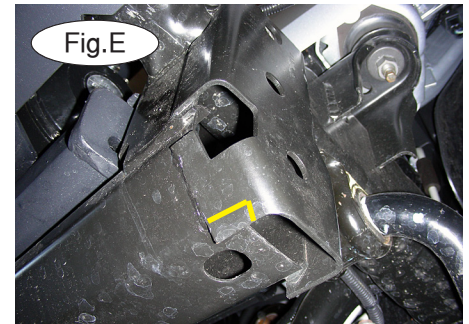
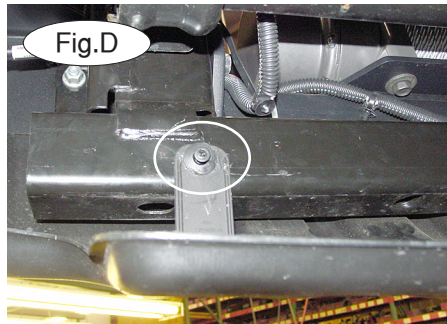
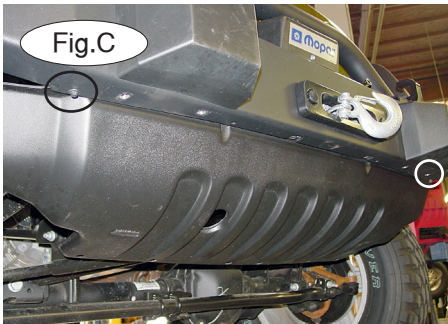


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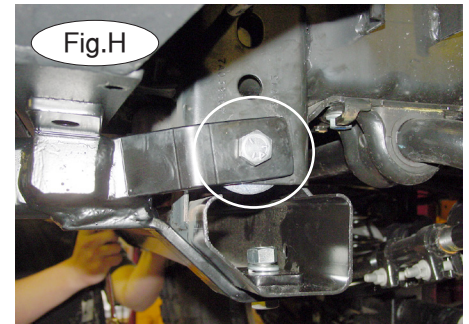
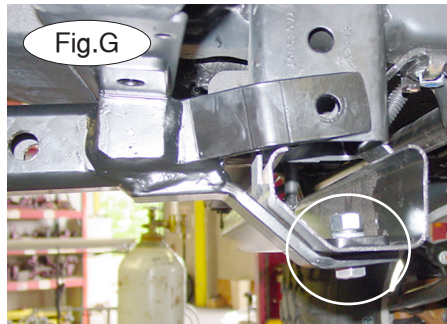
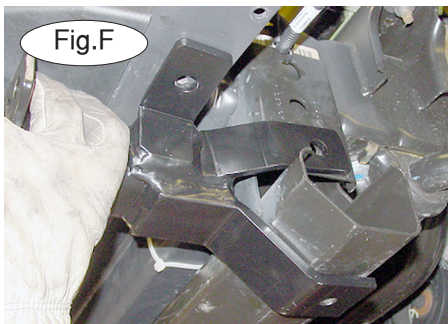
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1. **Important:** please use all supplied bolts and parts and read all instructions carefully before beginning this installation. The majority of questions you may have can be answered within the text, and proper installation will ensure safe and secure travel. Now, begin the installation. Start by removing one 8mm (head) bolt from each side, detaching the splash shield from the bumper (Fig.C).

2. Next, remove one plastic fastener on each side, detaching the back of the splash shield from the lower frame support (Fig.D).

3. **For 2010 models:** before starting the installation, the lower edge of the frame support on each side will need to be trimmed using a cut-off wheel. Hold the bracket in place over the side of the frame support, against the bottom of the bumper and mark it for trimming. Use the yellow lines Figure E as a guide for trimming.



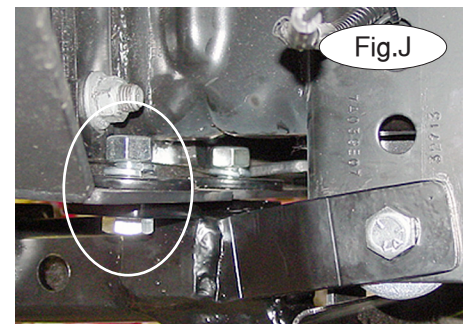
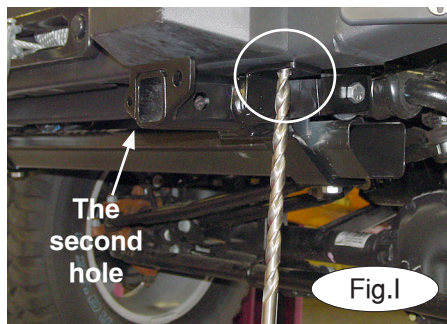
4. Beginning with the driver's side, place the driver side main receiver brace in position over the existing holes in the bottom and side of the frame rail (Fig.F).

5. Now, place the 1½" x 3" backing plate inside the frame support. Bolt through the main receiver brace, frame support and the backing plate with the ½" x 1¼" bolt, lock washer and nut (Fig.G).

6. Then, bolt through the side of the main receiver brace and frame support using a ½" x 1¼" bolt, plate washer, lock washer and nut (Fig.H). *Note:* the plate washer goes on the inside of the frame.

7. Using the two front mounting holes in the main receiver brace as a template, drill a ½" hole through the bottom of the bumper (Fig.I)

8. Next, bolt through the main receiver brace and the holes you just drilled through the bottom of the bumper, using the ½" x 1¼" bolts, clipped plate washers, lock washers and nuts (Fig.J). *Note:* the clipped plate washers go on the inside of the bumper.



9. Tighten all bolts to the torque specifications listed at the end of these instructions.

10. Repeat steps 3 through 9 for the passenger side.

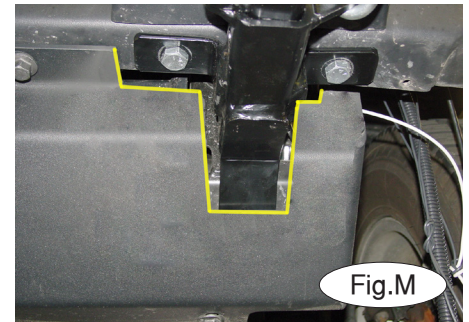
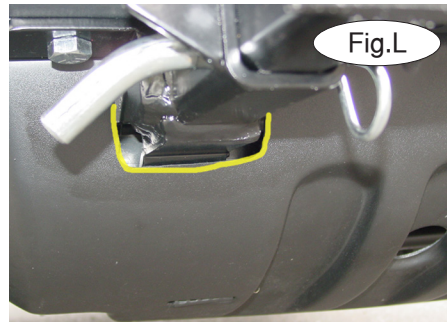
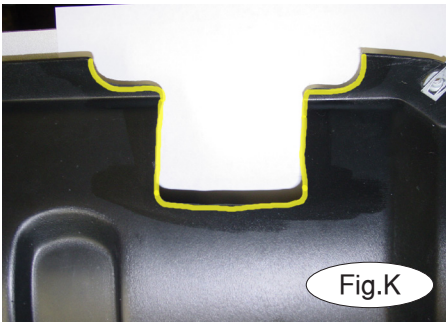


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11. Refer to the yellow marker line in Figures K and L for correct trimming of the splash shield on both sides. *Note:* for trimming of the metal splash shield, refer to Figure M.

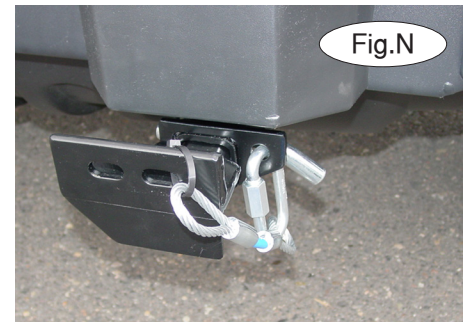
12. Replace the splash shield, reversing steps 1 and 2.

13. Insert the removable front bracket arms into the front receiver braces, and secure them in place with the supplied 5/8" draw pins and spring pins (Fig.N).

14. Attach the 8" safety cables with the cable connectors (Q-Links) to the front of the receiver braces (Fig.N).

15. Attach the ends of the safety cables to the tow vehicle's safety cables and tow bar.

16. Install the tow bar to the mounting bracket according to the manufacturer's instructions.



BOLT TORQUE REQUIREMENTS

Note: The torque values represented below are intended as general guidelines. Torque requirements for specific applications may vary. Roadmaster does not warrant this information to be accurate for all applications and disclaims all liability for any claims or damages which may result from its use.

STANDARD BOLTS

Thread Size	Grade	Torque
5/16.....	5.....	13 ft./lb.
3/8.....	5.....	23 ft./lb.
7/16.....	5.....	37 ft./lb.
1/2.....	5.....	56 ft./lb.
5/8.....	5.....	150 ft./lb.

METRIC BOLTS

Thread Size	Grade	Plated / Unplated
8mm-1.0	8.8	20 ft./lb. 18 ft./lb.
8mm-1.25	8.8	19 ft./lb. 18 ft./lb.
10mm-1.25	8.8	38 ft./lb. 36 ft./lb.
10mm-1.5	8.8	37 ft./lb. 35 ft./lb.

METRIC BOLTS

Thread Size	Grade	Plated / Unplated
12mm-1.25	8.8	70 ft./lb. 65 ft./lb.
12mm-1.5	8.8	66 ft./lb. 61 ft./lb.
12mm-1.75	8.8	65 ft./lb. 60 ft./lb.
14mm-2.0	8.8	104 ft./lb. 97 ft./lb.