



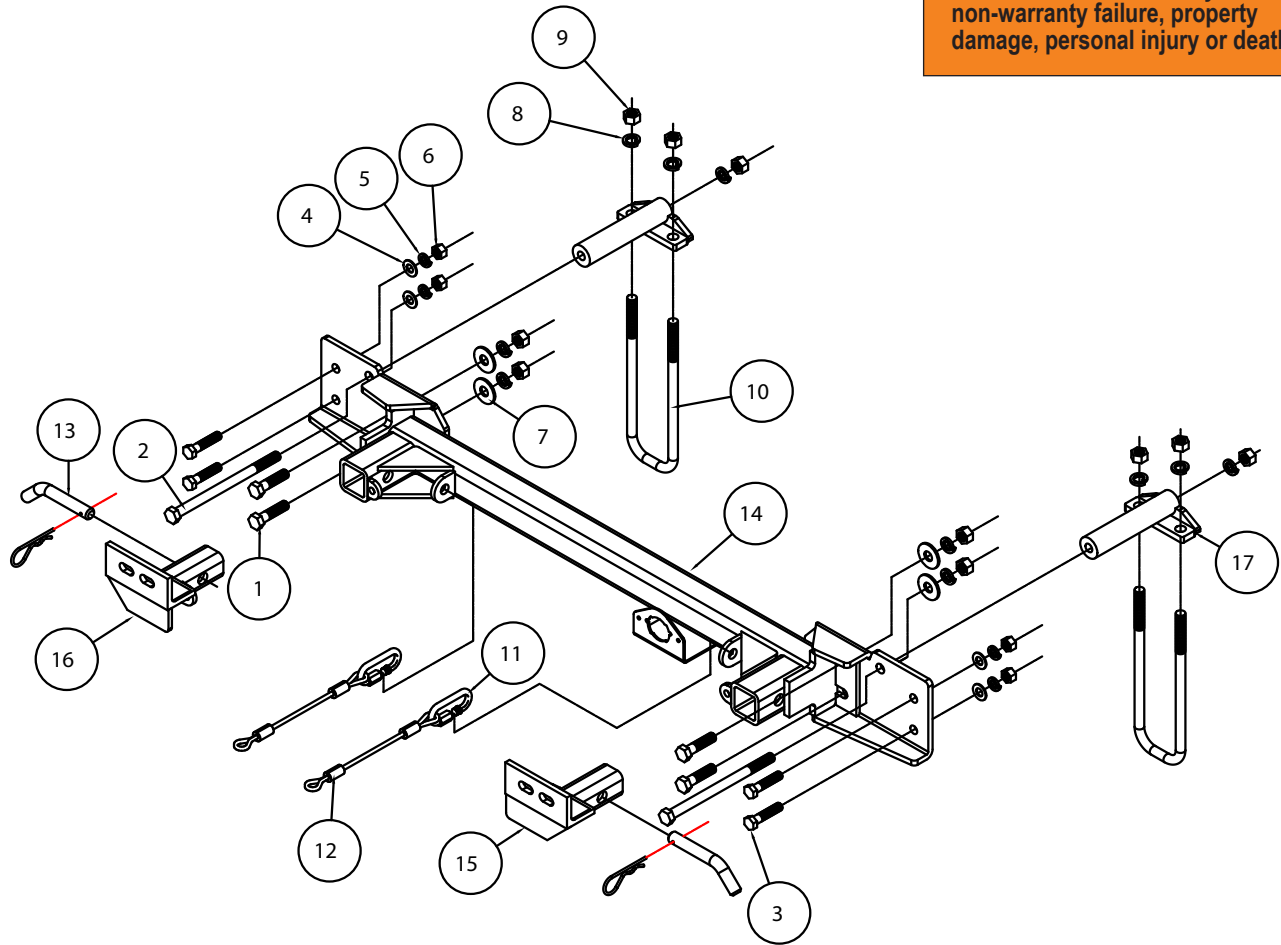
BASEPLATE KIT INSTALLATION INSTRUCTIONS

KIT# 277-1A

10/10/22
KS

ROADMASTER, Inc. 6110 NE 127th Ave. Vancouver, WA 98682 360-896-0407 fax 360-735-9300 www.roadmasterinc.com

⚠ WARNING
Only for use with tow bars rated at or above 10,000 lbs. GVWR. Using a lower rated tow bar may result in non-warranty failure, property damage, personal injury or death.



ITEM	QTY	NAME	MATERIAL
1.....	4.....	1/2" x 2" BOLT.....	350097-00
2.....	2.....	1/2" x 7 1/2" BOLT.....	350112-00
3.....	4.....	7/16" x 1 1/2" BOLT.....	350074-00
4.....	4.....	7/16" FLAT WASHER.....	350306-00
5.....	4.....	7/16" LOCK WASHER.....	350307-00
6.....	4.....	7/16" HEX NUT.....	350256-00
7.....	4.....	1/2" FLAT WASHER.....	350308-00
8.....	10.....	1/2" LOCK WASHER.....	350309-00
9.....	10.....	1/2" HEX NUT.....	350258-00
10.....	2.....	1/2" x 3" O.C. x 9 1/2" U-BOLT.....	357301-00
11.....	2.....	QUICK LINK.....	200008-00
12.....	2.....	8" SAFETY CABLES.....	650648-08
13.....	2.....	DRAW PIN/SPRING PIN.....	357035-00
14.....	1.....	MAIN RECEIVER.....	C001124
15.....	1.....	DRIVER SIDE ARM.....	C001125
16.....	1.....	PASSENGER SIDE ARM.....	C001126
17.....	2.....	REAR BRACE W/ SPACER.....	C001972



BASEPLATE KIT INSTALLATION INSTRUCTIONS

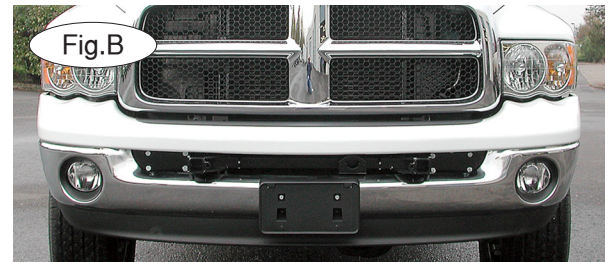
KIT# 277-1A

10/10/22
KS

ROADMASTER, Inc. 6110 NE 127th Ave. Vancouver, WA 98682 360-896-0407 fax 360-735-9300 www.roadmasterinc.com

This is one of our XL series brackets, which allows the visible front portion of the brackets to be easily removed from the front of the vehicle (Fig.A and Fig.B). The bracket consists of a front receiver brace, two rear braces, two removable front bracket arms, and a hardware pack.

Before starting the installation, lay out the kit components in order, starting with step 2. This will give you a visual idea of how the components work, and will also confirm that everything is present and accounted for.



IMPORTANT: All baseplates **must** be assembled with all the bolts left loose for final adjustment and positioning (before tightening) unless otherwise instructed. All bolts **must** be torqued for proper strength. If more than one bolt is used per fastening point, the diagram may only show one. Use flat washers over all slotted holes and lock washers on all fasteners.

WARNING

Failure to heed these warnings or follow the installation instructions may result in a voided warranty, loss of towed vehicle, personal injury or death.

- Do not weld or modify this baseplate or its components. Welding or modification will void the warranty.
- Do not use this document as a basis to design/fabricate a baseplate, as it may not show all parts or structural components.
- We strongly recommend professional installation.
- If the towed vehicle has been in an accident, it must be properly repaired before attaching the baseplate. Do not install the baseplate if any structural frame damage is found.
- The installer must use all bolts and parts supplied. If running changes were made by the vehicle manufacturer after this kit was designed, some bolts or other fasteners may no longer be the correct size. It is the installer's responsibility to verify this kit is securely fastened to the vehicle.
- Use Loctite® Red on all bolts used to secure this baseplate. Torque all bolts to the specifications found at the end of these instructions. Do not over-torque the bolts or failure may occur.
- The installer must inspect the baseplate to ensure adequate clearance, particularly around hoses, air conditioner lines, radiators, etc. or non-warranty failure may result.
- Roadmaster manufactures many styles of baseplates. If your baseplate has removable arms, they must be removed before driving the vehicle, unless the arms can be pinned or padlocked in place. If not secured, the arms could vibrate out.
- Some motorhome chassis have such a tight turning radius that you can damage your motorhome, towed vehicle, tow bar or baseplate while turning sharply. Before getting on the road, test your turning radius in an empty parking lot. Turning too sharply could result in non-warranty damage to your towing system, motorhome and/or towed vehicle.
- Do not back up with the towed vehicle attached or non-warranty damage will occur to your towing system or vehicles.
- The safety cables must connect the towing vehicle to the towed vehicle frame to frame, with the cables crossed, with enough slack for sharp turns. See cable instructions for proper routing. Failure to do so will result in non-warranty damage and/or the loss of the towed vehicle.
- This kit is designed for use with ROADMASTER tow bars and ROADMASTER adapters only. Using this kit with other brands, without an approved ROADMASTER adapter, may result in non-warranty damage or injury.
- Receiver extensions and out-of-level towing situations of 3 inches or more. This can cause the system to swing much higher and lower, causing excessive strain on the tow bar, baseplate and frame. That can cause the towing system to fail, causing property damage, personal injury or even death. If you must use a receiver extension or drop hitch to tow, it will reduce your receiver's weight capacity by 1/3 to avoid damaging your system. Never use more than one extension and/or drop hitch, as this will void your warranty.
- Every 3,000 miles, the owner must inspect all mounting points for cracks or fatigue, and check the fasteners for proper torque, according to the bolt torque requirements chart on the last page of these instructions.
- The owner must follow the vehicle manufacturer's instructions to prepare the vehicle for towing. Failure to do so may cause severe damage to the vehicle.
- This baseplate is only warranted for the original installation. Installing a used baseplate on another vehicle is not recommended and will void the warranty.

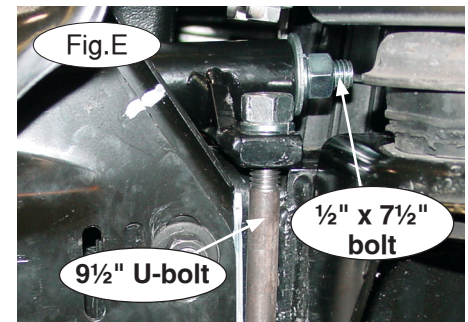
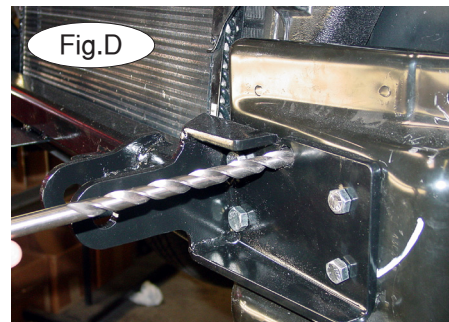
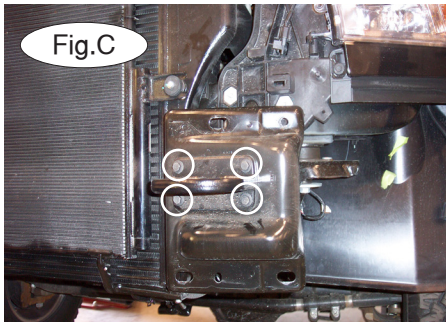


BASEPLATE KIT INSTALLATION INSTRUCTIONS

KIT# 277-1A

10/10/22
KS

ROADMASTER, Inc. 6110 NE 127th Ave. Vancouver, WA 98682 360-896-0407 fax 360-735-9300 www.roadmasterinc.com



1. **Important:** please use all supplied bolts and parts and read all instructions carefully before beginning this installation. The majority of questions you may have can be answered within the text, and proper installation will ensure safe and secure travel. Now, begin the installation.

2. Start by removing the front bumper. Remove the six bolts attaching the bumper to the vehicle, two on top and four on the bottom. *Note:* before removing the bumper, unplug the fog lamps, if the vehicle is so equipped.

3. Next, remove the tow hooks on each side by removing the four bolts that attach each tow hook to the end of the frame (Fig.C).

4. Once the tow hooks are removed, hold the front receiver brace against both ends of the frame, aligning the holes at each end of the brace with the tow hook bolt holes in the frame. Bolt the brace in place, using the supplied washers and nuts. The inside holes at each side require $\frac{1}{2}$ " x 2" bolts, while the outside holes take $\frac{7}{16}$ " x $1\frac{1}{2}$ " bolts. *Note:* the existing holes may have to be enlarged. Tighten the bolts to the torque specifications found at the end of these instructions.

5. Once the brace is in position, use the remaining two holes (one on the top on each side) as templates and drill through the end of the frame, using a $\frac{17}{32}$ " drill bit (Fig.D).

6. Place one of the rear braces behind one of the holes you drilled in step six, with the mounting plate resting on top of the frame tube (Fig.E). Then, bolt through the drilled hole and through the tube of the rear brace with a $\frac{1}{2}$ " x $7\frac{1}{2}$ " bolt, $\frac{1}{2}$ " lock washer and nut. Repeat on the other side. Finger-tighten only at this time.

7. Install one of the $9\frac{1}{2}$ " U-bolts, pointing upward, under the frame tube (Fig.E). Bolt through the mounting plate on the rear brace with a $\frac{1}{2}$ " lock washer and nut. Repeat on the other side.

8. On both sides, tighten the $7\frac{1}{2}$ " bolts and then the U-bolts to the torque specifications at the bottom of these instructions.



9. Reattach the bumper by reversing step 2.

10. The bumper insert will either need to be removed or trimmed to allow clearance for the quick link hooks and light plugs (Fig.F). *Note:* if removed, retain the bumper insert and attachment hardware for replacement in case the bracket is ever removed.

11. Fit the front bracket arms into the front receiver braces, and secure them in place with the supplied $\frac{5}{8}$ " draw pins and spring pins.

12. Attach the 8" safety cables with the cable connectors (Q-Links) to the front of the receiver braces.

13. Attach the ends of the safety cables to the tow vehicle's safety cables and tow bar.

14. Install the tow bar to the mounting bracket according to the manufacturer's instructions.



BASEPLATE KIT INSTALLATION INSTRUCTIONS

KIT# 277-1A

10/10/22
KS

ROADMASTER, Inc. 6110 NE 127th Ave. Vancouver, WA 98682 360-896-0407 fax 360-735-9300 www.roadmasterinc.com

BOLT TORQUE REQUIREMENTS

Note: The torque values represented below are intended as general guidelines. Torque requirements for specific applications may vary. Roadmaster does not warrant this information to be accurate for all applications and disclaims all liability for any claims or damages which may result from its use.

STANDARD BOLTS

Thread Size	Grade	Torque
5/16.....	5.....	13 ft./lb.
3/8.....	5.....	23 ft./lb.
7/16.....	5.....	37 ft./lb.
1/2.....	5.....	56 ft./lb.
5/8.....	5.....	150 ft./lb.

METRIC BOLTS

Thread Size	Grade	Plated / Unplated
8mm-1.0.....	8.8.....	20 ft./lb. 18 ft./lb.
8mm-1.25.....	8.8.....	19 ft./lb. 18 ft./lb.
10mm-1.25.....	8.8.....	38 ft./lb. 36 ft./lb.
10mm-1.5.....	8.8.....	37 ft./lb. 35 ft./lb.

METRIC BOLTS

Thread Size	Grade	Plated / Unplated
12mm-1.25.....	8.8.....	70 ft./lb. 65 ft./lb.
12mm-1.5.....	8.8.....	66 ft./lb. 61 ft./lb.
12mm-1.75.....	8.8.....	65 ft./lb. 60 ft./lb.
14mm-2.0.....	8.8.....	104 ft./lb. 97 ft./lb.

All illustrations and specifications contained herein are based on the latest information available at the time of publication approval. ROADMASTER, INC. reserves the right to make changes at any time without notice in material, specification and models or to discontinue models.